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Daisuke MAEHARA, et al.

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For: PNEUMATIC TIRE AND METHOD OF MOUNTING THE SAME

SUBMISSION OF VERIFIED ENGLISH LANGUAGE TRANSLATION

MAIL STOP PROVISIONAL PATENT APPLICATION

Commissioner for Patents

P.O. Box 1450

Alexandria, VA 22313-1450

Sir:

Applicant submits herewith the verified English language translation of the priority document JP 70,250 (27 pages of specification + 17 pages of drawings and a translator's Declaration) for the above identified application previously filed in the Japanese language.

We do not believe that any fee is necessary but if one is required please charge any underpayment or credit any overpayment to Deposit Account No. 19-4880. A duplicate copy of this paper is attached.

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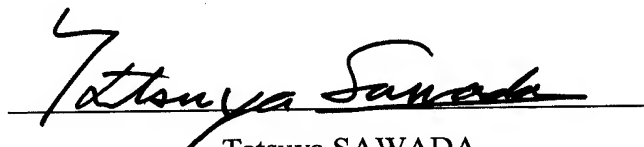
SWORN TRANSLATION

I, Tatsuya SAWADA, hereby declare and state that I am knowledgeable of each of the English and Japanese languages and that I made the attached translation of the certified copy of Japanese Patent Application No. 2003-070250 from the Japanese language into English language and that I believe my attached translation to be accurate, true and correct to the best of my knowledge and ability.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

Date: August 20, 2007

Declarant:


Tatsuya SAWADA

[Identification of Document] SPECIFICATION

[Title of the Invention] RUNFLAT TIRE

[Claims]

[Claim 1] A runflat tire comprising a belt consisting of at least one rubber-coated cord layer laid between a crown portion of a carcass and a tread portion, the carcass consisting of at least one ply toroidally extending over a pair of bead portions in which bead cores are embedded, a pair of sidewall portions extending radially outwardly from the bead portions, and a tread portion extending across the sidewall portions; a reinforcing rubber which has a generally crescent sectional shape and is arranged at the interior surface side at least of sidewall portions; and a ring-shaped rim guard portion protruding outwardly in the tire's width direction arranged at the exterior surface position of the tire immediately above a rim flange in a state where the tire is applied on a standard rim, the tire being characterized in that

the rim guard portion is formed by a hard rubber, and

a 100% modulus of the hard rubber is not less than 3.0 MPa and within a range from two to five times as much as that of an outer skin rubber constituting the sidewall portions.

[Claim 2] A runflat tire comprising a belt consisting of at least one rubber-coated cord layer laid between a crown portion of a carcass and a tread portion, the carcass consisting of at least one ply toroidally extending over a pair of bead portions in which bead cores are embedded, a pair of sidewall portions extending radially outwardly from the bead portions, and a tread portion extending across the sidewall portions; a reinforcing rubber which has a generally crescent sectional shape and is arranged at the interior surface side at least of sidewall portions; and a ring-shaped rim guard portion protruding outwardly in the tire's width direction arranged at the exterior surface position of the tire immediately above a rim flange in a state where the tire is applied on a standard rim, the tire being characterized in that

at least one composite reinforcing layer consisting of reinforcing elements and a matrix rubber is arranged at a position adjacent to at least a part of a circumferential surface of the rim guard portion.

[Claim 3] A runflat tire comprising a belt consisting of at least one rubber-coated cord layer laid between a crown portion of a carcass and a tread portion, the carcass consisting of at least one ply toroidally extending over a pair of bead portions in which bead cores

are embedded, a pair of sidewall portions extending radially outwardly from the bead portions, and a tread portion extending across the sidewall portions; a reinforcing rubber which has a generally crescent sectional shape and is arranged at the interior surface side at least of sidewall portions; and a ring-shaped rim guard portion protruding outwardly in the tire's width direction arranged at the exterior surface position of the tire immediately above a rim flange in a state where the tire is applied on a standard rim, the tire being characterized in that

the rim guard portion is formed by a hard rubber,

a 100% modulus of the hard rubber is not less than 3.0 MPa and within a range from two to five times as much as that of a outer skin rubber constituting the sidewall portions, and

at least one composite reinforcing layer consisting of reinforcing elements and a matrix rubber is arranged within the rim guard portion or at a position adjacent to at least a part of a circumferential surface of the rim guard portion.

[Claim 4] The runflat tire according to claim 2 or 3, wherein the reinforcing elements constituting the composite reinforcing layer are nonwoven fabrics.

[Claim 5] The runflat tire according to any one of claims 2, 3 or 4, wherein the reinforcing elements constituting the composite reinforcing layer are filament fibers having a fiber diameter of 0.01-1 mm and a fiber length of not less than 1 mm.

[Claim 6] The runflat tire according to any one of claims 2-5, wherein the composite reinforcing layer is so disposed that it wraps around the outer circumferential surface of the rim guard portion.

[Claim 7] The runflat tire according to any one of claims 1-6, wherein a pair of narrow reinforcing belts in which cords extends in parallel to the tire's circumferential direction are provided at positions each covering an end of the belt, and that a distance measured from a tread width end position to the inner end position of the narrow reinforcing belt along the tire's width direction is not less than 1/4 of the tread width.

[Claim 8] The runflat tire according to claim 7, wherein a plurality of circumferential main groove extending along the tire's circumferential direction are provided on the tread portion, and the narrow reinforcing belt is so disposed that its inner end in the tire's width direction is laid inside from the width center line of the outermost circumferential main groove in the tire's width direction.

[Claim 9] The runflat tire according to any one of claims 1-8, wherein the tire is mounted on a regulated rim and is inflated by a given air pressure, and, in a cross section of the tire/wheel assembly taken along the tire's width direction under an unloaded condition,

said rim guard portion is provided within a specific area on the exterior surface of the tire, the area extending from the tire's maximum width position on the exterior surface to the highest position of the exterior surface which contacts the exterior surface of the rim flange,

an arc is drawn to circumscribe both the tire's maximum width position and the exterior surface of the rim flange and the arc is assumed as a reference arc approximating the contour of the exterior surface of the specific area (excluding the rim guard portion),

a ratio of the minimum value to the maximum value of the thickness of the tire, which are measured on a plurality of normal lines perpendicular to the reference arc within the specific area, is within a range from 0.8 to 1.0, and

the maximum height of the rim guard portion, which is the distance between the reference arc and the top face of the rim guard portion measured on the normal lines drawn from the reference arc, is 0.52-1.40 times as much as the tire thickness measured on the same normal line as the maximum height.

[Claim 10] The runflat tire according to claim 9, wherein the maximum height of the rim guard portion is 0.58-1.20 times as much as the tire thickness measured on the same normal line.

[Claim 11] The runflat tire according to claim 9 or 10, wherein the average height of the rim guard portion, which is obtained by dividing the sectional area of the rim guard portion in the cross section taken along the tire's width direction by the length of the bottom of the rim guard portion on the reference arc, is not less than 0.6 times and less than 1.0 time as much as the maximum height of the rim guard portion.

[Claim 12] The runflat tire according to claim 9, 10 or 11, wherein the rim guard portion has a generally trapezoidal sectional shape.

[Claim 13] The runflat tire according to claim 12, wherein a top plane of the rim guard portion forms a flat surface.

[Claim 14] The runflat tire according to claim 13, the length of the top plane of the rim guard portion in the cross section taken along the tire's width direction is 0.14- 0.90 times as much as said bottom lines.

[Claim 15] The runflat tire according to claim 9, 10 or 11, wherein the rim guard portion has a generally triangle sectional shape.

[Claim 16] The runflat tire according to any one of claims 1-15, wherein a boundary portion between the exterior surface of the tire and the exterior circumferential surface of the rim guard portion forms a smooth curve.

[Claim 17] The runflat tire according to any one of claims 1-16, wherein the reinforcing rubber has a 100% modulus of not less than 4 MPa.

[Claim 18] The runflat tire according to any one of claims 1-17, wherein at least one ply of the plies constituting the carcass includes an organic fiber cord selected from the group consisting of 6-nylon, 66-nylon, polyethylene terephthalate, rayon, polyethylene naphthalate and aramid.

[Detailed Explanation of the Document]

[0001]

[Field of the Invention]

The present invention relates to a runflat tire effectively improved runflat durability while continuously running under a runflat condition due to a low tire pressure or a puncture, without sacrificing other characteristics such as riding comfort during an ordinal driving at normal internal pressure.

[0002]

[Background Art]

When a tire is continuously used under a runflat condition which is caused by a low tire pressure or puncture, deflection and deformation of a sidewall portion of the tire become larger than those under an ordinal design pressure condition and thus tire failure often occurs at an early stage. Observing failure state of a general tire, the large deformation of the sidewall portion is likely to cause repeated contacts between portions on the interior surface of the tire, resulting wear and cut of the tire, or it is likely to disengage the tire from the rim in conjunction with large collapse deformation of a bead portion.

[0003]

In order to address such failure, known as a runflat tire is a tire having enhanced rigidity of the sidewall portion, or having a specially fabricated bead and rim.

[0004]

From a further examination of the failure state of the runflat tire, it is revealed that the deflection of the sidewall portion of the tire unavoidably become larger than those under an ordinal design pressure condition even in a tire whose rigidity is enhanced to prevent the contact inside the tire, and that stress concentrates on or near the maximum width position of the tire which becomes a nucleus of the failure.

[0005]

Means for inhibit an occurrence of the nucleus of the failure have been suggested in which rubbers are laminated between a plurality of carcass plies or a reinforcing rubber having a specific shape is placed on the interior surface of the carcass (see, for example, Patent Documents 1-3). All of these means, however, involves an increased weight or a deterioration of production efficiency. In addition, rigidity in the tire's radial direction, i.e. a so-called longitudinal spring rate during an ordinal driving under a normal internal pressure condition is increased, so that riding comfort is prone to be diminished, thus it is difficult to effectively improve the runflat durability.

[0006]

[Patent Document 1]

JP 2000-168319 A

[Patent Document 2]

JP 2000-52724 A

[Patent Document 3]

JP 2000-190715 A

[0007]

Meanwhile, a marker line or a step for clarifying a border line is usually provided on a boundary between a so-called roadway over which vehicles travel and a so-called sidewalk exclusive for pedestrians or a premise for another application adjacent to the roadway. For the latter case, so-called curbstones are often placed.

[0008]

When a vehicle comes in and out of a premise from/to a roadway or it is parked on the roadside, its tires may hit against the curbstones. In this case, the sidewall portion which has been largely bent is sandwiched between the curbstones and a tire rim

to cause the cuts, which leads to getting punctured in the worst case. In addition, the rims of low-profile tires are apt to directly contact with the curbstones, so that the exterior surface of the rim is likely to be damaged and consequently the appearance may be greatly disfigured or the rim flange may be broken.

[0009]

In order to prevent the tire and its rim from being damaged by the contact with obstacles such as the curbstones, a rim guard portion which is also referred to as a rim guard is provided on the exterior surface of the sidewall portion of the tire, especially between the maximum width position of the tire and the bead portion in many cases.

[0010]

The rim guard portion is provided mainly for preventing the exterior surface of the tire from directly contacting with the above-mentioned curbstones when the tire is used under the normal internal pressure, or for improving its aesthetics such as the appearance of the tire.

[0011]

The present inventors focus on the above-mentioned rim guard portion as means for improving the runflat durability while keeping the increase of the longitudinal spring rate to the very least especially during an ordinal driving at normal internal pressure, and find that optimizing the rim guard is useful for this purpose.

[0012]

Conventional tires having the rim guard portions for the purpose other than a prevention of cutting on the exterior surface of the sidewall portion or a prevention of a damage to the rim flange are disclosed in, for example, Paten Documents 4-6.

[0013]

[Patent Document 4]

JP 11-157311 A

[Patent Document 5]

JP 53-138106 A

[Patent Document 6]

JP 2002-59713 A

[00014]

The tire disclosed in Patent Document 4 is directed to an enhancement of the driving characteristics in a runflat state as well as an improvement of the durability of the

bead portion. In this tire, a rim slippage preventing layer consisting of a relatively soft rubber is provided at a position where the upper part of the rim flange of the rim guard portion stand opposite to each other, and the rest of the rim guard portion consists of hard rubber. However, the rubber constituting the rim guard portion of this tire is not specified in relation to the outer skin rubber constituting the sidewall portion. Although such a configuration may contribute to some effects of improvement to the runflat durability, it cannot provide sufficient runflat durability under a more severe runflat condition such as involving a side force.

[0015]

The tire disclosed in Patent Document 5 is intended to keep a sufficient withstand load and durability during runflat running without there happening such an accident as the bead unseating. In this tire, a high-rigidity reinforcement member (pseudo-bead) having a circular shape is embedded in the rim guard portion. However, the pseudo-bead is provided not for inhibiting the deflection of the sidewall portion. In addition the tire has a problem in which the rubber portion of the bead portion, which is sandwiched between the rim flange and the pseudo-bead during runflat running, is prone to repeatedly and largely deforms to become a nucleus of the failure. Moreover, the longitudinal spring rate at the ordinal internal pressure is increased and thus riding comfort tends to be deteriorated.

[0016]

The tire disclosed in Patent Document 6 is intended to improve both of low fuel consumption and cutting resistance of the sidewall without loss of the riding comfort, and the rim guard of this tire consists of rubber in which short fibers made of an organic fiber are dispersed. The tire, however, is a pneumatic tire used with applying a normal internal pressure, but is not one having an improved runflat durability by providing a rim guard portion.

[0017]

In view of the above-mentioned points, there is not such a technical solution of the runflat tire so far that can effectively increase the longitudinal spring rate during the runflat running and thus remarkably improve the runflat durability, while keeping the increase of the longitudinal spring rate to the very least during an ordinal driving at the normal internal pressure by optimizing the rim guard portion.

[0018]

[Problems to be Solved by the Invention]

It is an object of the present invention to provide a runflat tire having an effectively improved runflat durability while continuously running under a runflat condition due to a low tire pressure or puncture, without sacrificing other characteristics especially such as riding comfort during an ordinal driving at normal internal pressure by optimizing a rim guard portion which also referred to as a rim guard and which is provided on the exterior surface of the sidewall portion of the tire for the purpose of preventing the tire and its rim from being damaged by the contact with obstacles such as the curbstones.

[0019]

[Means for Solving Problems]

To achieve the above-mentioned objects, the first aspect of the present invention is a runflat tire comprising a belt consisting of at least one rubber-coated cord layer laid between a crown portion of a carcass and a tread portion, the carcass consisting of at least one ply toroidally extending over a pair of bead portions in which bead cores are embedded, a pair of sidewall portions extending radially outwardly from the bead portions, and a tread portion extending across the sidewall portions; a reinforcing rubber which has a generally crescent sectional shape and is arranged at the interior surface side at least of sidewall portions; and a ring-shaped rim guard portion protruding outwardly in the tire's width direction arranged at the exterior surface position of the tire immediately above a rim flange in a state where the tire is applied on a standard rim, the tire being characterized in that the rim guard portion is formed by a hard rubber, and a 100% modulus of the hard rubber is not less than 3.0 MPa and within a range from two to five times as much as that of an outer skin rubber constituting the sidewall portions.

[0020]

The second aspect of the present invention has the same fundamental constitution as the first aspect, and is characterized in that at least one composite reinforcing layer consisting of reinforcing elements and a matrix rubber is arranged at a position adjacent to at least a part of a circumferential surface of the rim guard portion.

[0021]

The third aspect of the present invention has the same fundamental constitution as the first aspect, and is a runflat tire possessing characteristics both the first aspect of the invention and second aspect of the invention.

[0022]

In the second and third aspects, it is preferred that (i) the reinforcing elements constituting the composite reinforcing layer are nonwoven fabrics, (ii) the reinforcing elements constituting the composite reinforcing layer are filament fibers having a fiber diameter of 0.01-1 mm and a fiber length of not less than 1 mm, and/or (iii) the composite reinforcing layer is so disposed that it wraps around the outer circumferential surface of the rim guard portion.

[0023]

In the first to third aspects, it is preferred that a pair of narrow reinforcing belts in which cords extends in parallel to the tire's circumferential direction are provided at positions each covering an end of the belt, and that a distance measured from a tread width end position to the inner end position of the narrow reinforcing belt along the tire's width direction is not less than 1/4 of the tread width. In addition, when a plurality of circumferential main groove extending along the tire's circumferential direction are provided on the tread portion, the narrow reinforcing belt is preferably so disposed that its inner end in the tire's width direction is laid inside from the width center line of the outermost circumferential main groove in the tire's width direction.

[0024]

Further, in the first to third aspects, the tire is preferably a pneumatic tire comprising a carcass having at least one ply toroidally extending over a pair of bead portions in which bead cores are embedded, a pair of sidewall portions extending radially outwardly from the bead portions, and a tread portion extending across the sidewall portions. The tire is mounted on a regulated rim and is inflated by a given air pressure. In a cross section of the tire/wheel assembly taken along the tire's width direction under an unloaded condition, a ring-shaped rim guard portion projecting outwardly in the tire's width direction is provided within a specific area on the exterior surface of the tire, the area extending from the tire's maximum width position on the exterior surface to the highest position of the exterior surface which contacts the exterior surface of the rim flange. When an arc is drawn to circumscribe both the tire's maximum width position and the exterior surface of the rim flange and the arc is assumed as a reference arc approximating the contour of the exterior surface of the specific area (excluding the rim guard portion), a ratio of the minimum value to the maximum value of the thickness of the tire, which are measured on a plurality of normal lines perpendicular to the reference

arc within the specific area, is preferably within a range from 0.8 to 1.0, and the maximum height of the rim guard portion, which is the distance between the reference arc and the top face of the rim guard portion measured on the normal lines drawn from the reference arc, is preferably 0.52-1.40 times as much as the tire thickness measured on the same normal line as the maximum height.

[0025]

As used herein, the terms "regulated rim" and "given air pressure" refer to a standard rim and an air pressure corresponding to the maximum load capability (maximum air pressure), respectively, specified in JATMA YEAR BOOK (2002).

[0026]

The maximum height of the rim guard portion is preferably restricted to be 0.58-1.20 times as much as the tire thickness measured on the same normal line, which range is narrower than the above-mentioned range.

[0027]

The average height of the rim guard portion, which is obtained by dividing the sectional area of the rim guard portion in the cross section taken along the tire's width direction by the length of the bottom of the rim guard portion on the reference arc, is preferably not less than 0.6 times and less than 1.0 times as much as the maximum height of the rim guard portion.

[0028]

The rim guard portion preferably has a generally trapezoidal or a generally triangle sectional shape. In the former case, it is more preferred that the top plane of the rim guard portion forms a flat surface and/or the length of the top plane of the rim guard portion in the cross section taken along the tire's width direction is 0.14-0.90 times as much as the above-mentioned length of the bottom.

[0029]

A boundary portion between the exterior surface of the tire and the exterior surface of the rim guard portion preferably forms a smooth curve.

[0030]

The reinforcing rubber preferably has a 100% modulus of not less than 4 MPa.

[0031]

Further, at least one ply of the plies constituting the carcass preferably includes an organic fiber cord selected from the group consisting of 6-nylon, 66-nylon, polyethylene terephthalate, rayon, polyethylene naphthalate and aramid.

[0032]

[Embodiments of the Invention]

FIG. 1 is a cross sectional view of the left half in the width direction of the runflat tire according to the first aspect of the present invention.

[0033]

The runflat tire 1 shown in FIG. 1 is provided with a carcass 7 consisting of at least one ply (in FIG. 1, two plies 6a, 6b) toroidally extending over a pair of bead portions 3 (only one of them is shown) in which bead cores 2 are embedded, a pair of sidewall portion 4 (only one of them is shown) extending radially outwardly from the bead portions 3, and a tread portion 5 extending across the sidewall portions 4.

[0034]

Between a crown portion of the carcass 6 and the tread portion 5, there is provided a belt 8 consisting of at least one cord layer, and two cord layers 8a, 8b in FIG. 1.

[0035]

Further, a reinforcing rubber 11 having generally crescent sectional shape is provided at least on an interior surface side of sidewall portion 4, and between an interior surface 7a of the carcass and an inner liner 10 across the bead portion 3 and immediate underneath of an end portion 9 of the belt 8 in FIG. 1. In this way, the tire has a configuration of a so-called reinforced sidewall type runflat tire.

[0036]

In addition, although the tire 1 shown in FIG. 1 is provided with four circumferential main grooves 12a, 12b (only two main grooves are shown) extending along the tire's circumferential direction on the tread portion 5, the number of the main grooves 12a, 12b may be varied and other tread grooves such as not-shown transversal grooves and inclined grooves may be provided in various configurations as needed.

[0037]

Moreover, a ring-shaped rim guard portion 13 projecting outwardly in the tire's width direction is arranged at the tire's exterior surface position of the immediately above a rim flange Rf in a state where the tire is applied on a standard rim R.

[0038]

A constitutional feature of the present invention is to optimize the rim guard portion 13 which is provided on an exterior surface 4a of the sidewall portion 4 of the tire 1 for the purpose of preventing the tire 1 and/or rim R from being damaged due to a contact with obstacles such as curbstones. More specifically, in the first aspect, the rim guard portion 13 is formed by a hard rubber, and a 100% modulus of the hard rubber is not less than 3.0 MPa and within a range from two to five times as much as that of an outer skin rubber 14 constituting the sidewall portion 4. In the second aspect, at least one composite reinforcing layer 16 consisting of reinforcing elements and a matrix rubber is arranged at a position adjacent to at least a part of a circumferential surface 15 of the rim guard portion 13. In the third aspect, these constitutions are combined.

[0039]

With the above-mentioned constitutions, the first to third aspects of the present invention can improve runflat durability while continuously running under a runflat condition due to a low tire pressure or puncture, without sacrificing other characteristics especially such as riding comfort during an ordinal driving at normal internal pressure.

[0040]

In the next, it will be discussed, along with its operation, how the above-mentioned constitution has been adopted to the present invention.

The present inventors analyzed conditions of broken tires in detail which have been subjected to continuous running under the runflat state due to a low tire pressure or puncture.

[0041]

As a result, it has been found in a reinforced sidewall type runflat tire having enhanced stiffness of the sidewall portion that a failure of the tire is rarely caused by a so-called bead unseating in which the bead portion comes off the rim, but a typical failure pattern is a breakdown from the maximum width position of the tire and its neighborhood as mentioned above. Such a breakdown seems to be caused because the deflection and deformation of the sidewall portion of the tire are larger than those under an ordinal designed internal pressure condition.

[0042]

From the tread portion to the buttress portion, a belt having high stiffness is disposed and the gauge thickness is large, so that the stiffness there is high. The bead

portion also has a high stiffness because it is provided with, in addition to a high-stiffness bead filler and a turned portion of the carcass ply, reinforcing members such as a chafer.

[0043]

Nevertheless, the sidewall portion, especially at the maximum width position of the tire and its neighborhood, is formed from small numbers of members and has small gauge thickness, so that the stiffness becomes relatively low. In an ordinal tire, interior surfaces of the tire repeatedly contact with each other due to insufficient stiffness of the sidewall portion, leading to the failure of the tire.

[0044]

In the reinforced sidewall type runflat tire, although the interior surfaces are prevented from contacting with each other, the amount of deformation at the maximum width position of the tire and its neighborhood remains at large and thus failures still occur there.

[0045]

Accordingly, in order to improve the runflat durability while minimizing an increase of the tire weight and a decrease of the productivity, it is important that the tire is constructed without making a place of relatively small stiffness at the sidewall portion extending across the buttress portion and the bead portion, while the entire stiffness of the tire is enhanced, so that the deflection and deformation at the maximum width position and its neighborhood are decreased.

[0046]

Considering the deformation of the tire, a tread surface contacting the ground and a rim-engaging portion are presumed as fixed portions. The present inventors, however, further studied to suppress the deformation at the maximum width position of the tire and found that it is more effective to indirectly suppress the deformation at the maximum width position of the tire by enhancing the stiffness of the fixed portions which are roots of the deformation rather than to directly increase the gauge thickness at the maximum width position of the tire to enhance the stiffness. In this case, as the neighborhood of the fixed portions, there are the buttress portion neighboring the tread portion and the bead portion. The present inventors reached an idea that enhancing the stiffness of the neighborhood of the bead portion, among others, as a fitting portion with the rim having remarkably higher stiffness than the tire can be effectively suppress the deformation at the maximum width direction of the tire.

[0047]

In addition, increasing the gauge thickness at the buttress portion and especially the maximum width portion of the tire results in a larger stiffness and inertial mass in the above portions, which may deteriorate the riding comfort. On the contrary, increasing the gauge thickness is considered to involve these adverse effects.

[0048]

The present inventors investigated means for effectively enhancing the stiffness at the root (neighborhood) of the bead portion as the fixed portion, and found that optimizing the rim guard portion 13, which is referred to as a rim guard and is provided on the exterior surface of the sidewall portion of the tire for the purpose of preventing the tire and rim from being damaged by contacts with obstacles such as curbstones, may remarkably increase a bending stiffness of the bead portion 3, so that the deflection and deformation of the sidewall portion 4 during the runflat running are effectively suppressed to hardly cause the failure of the tire.

[0049]

When the rim guard portion 13, however, is formed only by the hard rubber to enhance the stiffness of the bead portion 3, a longitudinal spring rate is increased especially under the normal inner pressure condition, resulting in deterioration in the tire uniformity as well as the riding comfort and vibration characteristics. Therefore, it is important that the rim guard portion 13 is so optimized that the function of enhancing the bending stiffness of the root of the bead portion 3 can be effectively exerted.

[0050]

For the purpose of simplification, the side portion (its radial length is L) across a specific area 20 from the maximum width portion 17 of the tire to a highest portion 19 of the tire exterior surface contacting an exterior surface 18 of the rim flange is cut out by a circumferential unit length (e.g. 10 mm) as shown in FIG. 2. The side portion at the specific area 20 including the carcass plies and bead filler is assumed as a homogeneous straight beam having a uniform thickness t . The bending stiffness is considered in a case where the rim guard portion 13 is provided on the entire region L of the above-mentioned straight beam with a thickness h as shown in FIG. 3, and in a case where the volume of the rim guard portion 13 remains the same and is provided on a region L/k which is $1/k$ times as long as the above-mentioned straight beam from the fixed

end of the straight beam (where k is a number greater than 1) with a thickness kh as shown in FIG. 4.

[0051]

Provided that each part of the beam has an identical property, the bending stiffness can be considered as a geometrical moment of inertia. By appropriately approximating and simplifying the construction formula, the geometrical moments of inertia of the beams in stacking states are obtained as follows;

$$I_0 = (1/12) t^3$$

$$I_1 = (1/12) t^3 + (1/12) h^3 + \{(t+h)/2\}^2 h$$

$$I_2 = (1/12) t^3 + (1/12) (kh)^3 + \{(t+kh)/2\}^2 kh$$

[0052]

When the tire is deflected and deformed due to a load, a bending moment M acts on the maximum width position of the tire, so that amounts of bulging in the tire's axial direction (collapsing amounts) δ are as follows;

$$\delta_1 = (M/2EI_1) (L/k)^2 + (M/2EI_0) (L-L/k)^2 + (M/EI_1) (L-L/k) (L/k)$$

$$\delta_2 = (M/2EI_2) L^2$$

$$f(t, h, k) = \delta_1 - \delta_2$$

[0053]

Rearranging these equations and judging magnitude relation between the deformations in the case where the projection (rim guard portion) is provided on the entire beam as shown in FIG. 3 and in the case where it is provided on a part of the beam as shown in FIG. 4 while keeping the volume at the same, the following relation is obtained;

$$g(t, h, k) = (1/k^2) \{I_0 I_2 + 2(k-1) + I_1 I_2 (k-1)^2 - I_0 I_1 k^2\}$$

[0054]

The present inventors further conducted numerical analysis with substituting $j=h/t$ and nondimensionalizing the thickness, and obtained the following knowledge.

[0055]

The deflection and deformation could be suppressed more by providing the narrow and thick rim guard portion 13B as shown in FIG. 4 than by the wide and thin rim guard portion 13A as shown in FIG. 3.

[0056]

Since the above-mentioned estimated results are obtained by modeling a part of the side portion of the tire as a simple form in terms of the strength of material, the

present inventors experimentally manufactured and tested tires according to the above-mentioned ideas. Then they were dedicated to study an optimization of the rim guard portion which can effectively suppress a deformation of the sidewall portion under a limited volume (weight) of the rim guard portion and can exert an improved durability. [0057]

As a result, the runflat durability while continuously running under a runflat condition due to a low tire pressure or a puncture can be successfully and effectively improved without sacrificing other characteristics especially such as riding comfort during an ordinal driving at normal internal pressure by, according to the first aspect, forming the rim guard portion 13 by a hard rubber and making a 100% modulus of the hard rubber not less than 3.0 MPa and within a range from two to five times as much as that of an outer skin rubber 14 constituting the sidewall portion 4, or by, according to the second aspect, arranging at least one composite reinforcing layer 16 consisting of reinforcing elements and a matrix rubber at a position adjacent to at least a part of a circumferential surface 15 of the rim guard portion 13, or by, according to the third aspect, combining these constitutions.

[0058]

The reason of the 100% modulus of the hard rubber constituting the rim guard portion 13 being not less than 3.0 MPa in the first aspect is that the rim guard portion 13 is hardly deformed with setting the 100% modulus not less than 3.0 MPa to be able to reduce a local deformation of the tire's sidewall portion, and especially of a circumferential shearing deformation of the reinforcing rubber 11 during the runflat running. In addition, a contribution of an increase of the stiffness of the rim guard portion 13 to the longitudinal spring rate of the tire at normal internal pressure is less than that of the reinforcing rubber 11, so that such a tire has lower longitudinal-spring stiffness (tire's circumferential stiffness) and better riding comfort during an ordinal driving at normal internal pressure than a conventional tire having an equivalent runflat durability.

[0059]

The above-mentioned constitution of the first aspect alone is, however, not sufficient in terms of the durability.

[0060]

Therefore, in order to minimize risks such as a separation due to rubber properties of the outer skin rubber constituting the sidewall portion and the rubber

constituting the rim guard portion while sufficiently exert the effect of the present invention, it is necessary to make the 100% modulus of the hard rubber constituting the rim guard portion two to five times as much as the 100% modulus of the outer skin rubber constituting the sidewall portion in the first aspect.

[0061]

That is, a balance of the riding comfort at the ordinal internal pressure and the runflat durability can be optimized by limiting the 100% modulus of the hard rubber constituting the rim guard portion within two to five times as much as that of the outer skin rubber constituting the sidewall portion.

[0062]

In the second aspect, unlike the first aspect, the rubber constituting the rim guard portion 13 is not limited as shown in FIG. 5. Instead, at least one composite reinforcing layer 16 consisting of reinforcing elements and a matrix rubber is arranged at a position adjacent to at least a part of a circumferential surface 15 of the rim guard portion 13.

[0063]

That is, although a rubber placed at the side portion is compressed and tends to move to the outside of the outer skin or other part of the tire, which move is so-called bulging deformation, the swelling of the rubber at the time of deflection can be prevented and thus the longitudinal deflection at the runflat condition can be effectively suppressed. As a result, there can be exerted the same effect as the first aspect. Further, the arrangement of the composite reinforcing layer 16 has little effect on the longitudinal spring rate during an ordinal driving at normal internal pressure and thus good riding comfort at the normal running can be maintained.

As used herein, the terms "a circumferential surface of the rim guard portion" refers to both the external circumferential surface 15a and internal circumferential surface 15b of the rim guard portion 13 as shown in FIG. 1.

[0064]

Furthermore, if both of the optimization of the 100% modulus of the hard rubber and the arrangement of the composite reinforcing layer 16 are satisfied as in the third aspect, the runflat durability can be further improved by a synergistic effect thereof.

[0065]

The reinforcing elements constituting the composite reinforcing layer 16 may be aligned along a specific direction similar to cords in a rubber coated cord layer. However, the nonwoven fabric without an anisotropy is preferably used to effectively enhance the bending and torsion stiffness in terms of the material science.

[0066]

In addition, the reinforcing elements constituting the composite reinforcing layer 16 is preferably a filament fiber having a fiber diameter of 0.01-1 mm and a fiber length of not less than 1 mm, such as an aramid fiber or a polyethylene terephthalate (PET), and more preferably an aramid fiber having a high stiffness.

[0067]

The composite reinforcing layer 16 may be arranged at a position adjacent to at least a part of the circumferential surface 15 of the rim guard portion 13.

[0068]

The composite reinforcing layer 16 is preferably so disposed that it wraps around the outer circumferential surface 15a of the rim guard portion 13, for example, as shown in FIG. 5 in terms of effectively suppressing the swelling deformation of the rubber at the time of deflection during the runflat running. It may be, however, disposed only on the upper exterior surface of the rim guard portion 13 as shown in FIG. 6, or only on the lower exterior surface of the rim guard portion 13 as shown in FIG. 7, or only on the interior surface 15b of the rim guard portion 13 as shown in FIG. 8.

As used herein, disposing the composite reinforcing layer to wrap around the exterior surface 15a of the rim guard portion 13 specifically means that the disposed position of the reinforcing elements of the composite reinforcing layer locates in the exterior circumferential surface 15a from the position corresponding to 70% of the rim guard height h_{max} and between the position of the exterior circumferential surface 15a and the position within 3 mm therefrom and in the rim guard portion. In this case, the composite reinforcing layer 16 itself may be provided on the exterior circumferential surface 15a of the rim guard portion 13 or may be embedded in the rim guard portion 13.

[0069]

When the composite reinforcing layer 16 is desired to prevent damage due to a contact between the exterior surface of a bead and a rim, the layer may extend across the circumferential surface 15 of the rim guard portion 13 and the exterior surface of the bead portion contacting the rim R, as shown in FIGS. 9-11.

[0070]

Further, in the case where the composite reinforcing layer 16 is disposed on the exterior surface 15a of the rim guard portion 13 and where a surface appearance, weather resistance and the like of the tire need to be improved, a rubber layer 21 may be provided to cover the composite reinforcing layer, as shown in FIG. 12.

[0071]

From the view point of improving a high-speed durability and the like, at least one wide reinforcing belt 22 covering the entire exterior surface of the belt 8 may be provided and at least a pair of narrow reinforcing belts, two pairs of narrow reinforcing belts 23a, 23b in FIG. 5 in which cords extending in parallel to the tire's circumferential direction may be arranged at the positions covering either end portions of the belt 8. In this case, for at least one pair of narrow reinforcing belt 23b of the narrow reinforcing belts 23a, 23b, a distance X measured from the tread end position 25 to the inner end position 24 thereof along the tire's width direction is preferably not less than 1/4 of the tread width W, from the view point of reducing the strain of the reinforcing rubber 11.

[0072]

That is, in the conventional runflat tire, a buckling (lifting deformation) tends to occur in the tread portion neighboring the buttress portion near the reinforcing rubber during the runflat running as shown in FIG. 13. Such a buckling can be prevented by setting the distance X measured from the tread end position 25 to the inner end position 24 in the tire's width direction of the narrow reinforcing belt 23b along the tire's width direction to not less than 1/4 of the tread width W, thereby further improving the runflat durability.

[0073]

In addition, when a plurality of circumferential main grooves 12a, 12b extending along the tire's circumferential direction are provided on the tread portion 5, a local bending deformation as shown in FIG. 13 tends to occur with the position of the outermost circumferential main groove 12b in the tire's width direction being as its beginning. In this case, when an inner end 24 in the tire's width direction of a narrow reinforcing belt 23b is disposed inside of a groove central position 26 of the outermost circumferential main groove 12b in the tire's width direction, such a bending deformation hardly occurs to further improve the runflat durability.

[0074]

As a gauge distribution of the runflat tire, it is thought that a uniform gauge distribution without any significant difference from the buttress portion to the bead portion is a desirable in terms of the basic configuration of a tire.

[0075]

The present inventors, however, found that when more rubber is applied to the tire having generally uniform gauge distribution to improve the durability, the durability can be effectively improved not by uniformly increasing the entire gauge thickness without any particular reason, but by intensively increasing the gauge of the principal part.

[0076]

As a result, the present inventor also found that the deflection and deformation of the side portion of the tire can be suppressed to effectively improve the durability when the ring-shaped rim guard portion 13 projecting outwardly in the tire's width direction is so provided within a specific area 20 on the exterior surface 4a of the tire extending from the tire's maximum width position 17 on the exterior surface 4a to the highest position 19 of the exterior surface 4a which contacts the exterior surface 18 of the rim flange that its maximum height h_{max} has a given proportion to the tire thickness t .

[0077]

That is, on condition that the tire thickness t within the above-mentioned specific area 20 is as uniform as possible, and more specifically that when an arc is drawn to circumscribe both the tire's maximum width position 17 and the exterior surface 18 of the rim flange and the arc is assumed as a reference arc C approximating the contour of the exterior surface 4a of the specific area 20 (excluding the rim guard portion 13) as shown in FIG. 1, a ratio of the minimum value to the maximum value of the tire thickness t , which are measured on a plurality of normal lines perpendicular to the reference arc C within the specific area 20 ranges from 0.8 to 1.0 as a premise, and the maximum height h_{max} of the rim guard portion 13, which is the distance between the reference arc C and the top face 28 of the rim guard portion 13 measured along on the normal line m drawn from the reference arc C, is preferably 0.52-1.40 times as much as the tire thickness measured on the same normal condition. With these configurations, the deflection and deformation of the side portion of the tire can be suppressed to further improve the durability.

[0078]

When the maximum height h_{\max} of the rim guard portion 13 is less than 0.52 times of the tire thickness t , the effect of improving the durability is small. On the other hand, when it exceeds 1.40 times, the deflection and deformation remain the same but the durability may be reduced.

[0079]

Provided that the volume of the rim guard portion 13 remains constant, limiting the maximum height h_{\max} of the rim guard portion 13 within a range of 0.58-1.20 times as much as the tire thickness t measured on the same normal line can further improve the durability.

The sectional area of the rim guard portion 13 is preferably $0.4\text{--}1.5\text{ cm}^2$ ($0.4\times 10^{-4}\text{--}1.5\times 10^{-4}$) as viewed in a section in the tire's width direction.

[0080]

As shown in FIG. 16, the average height h_a of the rim guard portion 13, which is obtained by dividing the sectional area S of the rim guard portion 13 in the cross section taken along the tire's width direction by the length B of the bottom 29 of the rim guard portion 13 on the reference arc C , is preferably not less than 0.6 times and less than 1.0 times as much as the maximum height of the rim guard portion 13.

[0081]

In the present invention, it is important to optimize the height (thickness) distribution of the rim guard portion 13. In order that the arrangement of the rim guard portion directly contributes to the increase of the bending stiffness, it is desirable that thin-wall portions at which the height of the rim guard portion 13 is low are present as little as possible. To this end, the average height h_a of the rim guard portion 13 is preferably not less than 0.6 times of the maximum height h_{\max} of the rim guard portion 13. Further, the average height h_a of the rim guard portion 13 is preferably less than 1.0 time of the maximum height h_{\max} of the rim guard portion 13, since more effects of increasing the stiffness can be exerted when the length B of the bottom 29 is longer than the length T of the top face 28 of the rim guard portion 13.

[0082]

The rim guard portion 13 preferably has a generally trapezoidal sectional shape (FIG. 15) or a generally triangle sectional shape (FIG. 1).

[0083]

When the rim guard portion 13 has a generally trapezoidal sectional shape, the top face 28 of the rim guard portion 13 is preferably shaped in flat and the length T of the top face of the rim guard portion 13 in a section in the tire's width direction is more preferably within a range of 0.14-0.90 times as much as the length B of the bottom. If it is less than 0.14 times, the upper side of the trapezoid is small and thus the effect of the beam becomes smaller. If, on the other hand, it exceeds 0.90 times, the outer skin line extending between the side portion and the rim guard portion does not form a straight line, so that there is a risk of causing cracks.

[0084]

A boundary portion 30 between the exterior surface 4a and the exterior circumferential surface 15a of the rim guard portion 13 is preferably formed a smooth curve, since stress tends to concentrate thereon.

[0085]

The reinforcing rubber 11 having a 100% modulus of not less than 4 MPa is preferred in terms of securing the riding comfort under the ordinal internal pressure, since it gives a relatively thin gauge thickness of the reinforcing rubber.

[0086]

In addition, at least one ply of the plies constituting the carcass 7 preferably includes an organic fiber cord selected from the group consisting of 6-nylon, 66-nylon, polyethylene terephthalate, rayon, polyethylene naphthalate and aramid in terms of preventing folding of the carcass cord during the runflat running.

[0087]

Although only one example of embodiments of the invention has been illustrated above, various modifications may be made within the scope of the appended claims. For example, the present invention reduces a local deformation of the reinforcing rubber by optimizing the rim guard, so that the riding comfort during an ordinal driving at normal internal pressure can be improved by using softer reinforcing rubber than the conventional one, or the weight of the tire can be reduced by decreasing the thickness of the reinforcing rubber.

[0088]

[Examples]

Pneumatic tires according to the present invention were experimentally manufactured and their performances were evaluated. The details will be described below.

[0089]

(Example 1)

Tires of Examples were reinforced sidewall type tires having the tire size of 215/45ZR17 and parameters thereof are shown in Table 1. The carcass consisted of one turned carcass ply, the belt consisted of two rubber coated cord layers which were so stacked that cords were declined 26 degrees with respect to the tire's circumferential direction and were intersected between the layers, the reinforced belts were one wide reinforcing belt and two narrow reinforcing belts, four circumferential main grooves were provided on the tread portion, and the pair of narrow reinforcing belt were so arranged that their inner ends in the tire's width direction were placed inside of the width center positions of the circumferential main grooves in the tire's width direction. Other configurations of these tires were similar to an ordinal runflat tire (pneumatic radial tire) for a passenger vehicle.

[0090]

(Evaluation)

The above-mentioned test tires were equipped on standard rims and running tests on a drum were conducted under experiment conditions of the internal pressure of 0 kPa (relative pressure), the loading of 4.17 kN and the driving speed of 90 km/h. The traveling distances until the tires were broken were measured and the runflat durability was evaluated from the measured distances.

The longitudinal spring rates were calculated at the internal pressure of 230 kPa and the loading of 3.7 kN and the riding comfort during an ordinal driving at normal internal pressure was evaluated from the calculated rates.

For the purpose of reference, the tire weights were also evaluated.

The results of the evaluations are shown in Table 1. The results in Table 1 are represented by index values with the results of the tire of Conventional Example being set to 100. The larger the result is, the better the runflat durability is. The smaller the results are, the better the riding comfort and weight are.

[0091]

[Table 1]

	Conventional example	Conventional example	Example 1	Example 2	Example 3	Example 4	Example 5	Example 6	Example 7	Example 8	Example 9	Example 10
Tire configuration	FIG. 17	FIG. 15	FIG. 1	FIG. 1	FIG. 1	FIG. 1	FIG. 5	FIG. 5	FIG. 7	FIG. 7	FIG. 8	FIG. 8
Modulus of Rim guard portion (Mpa)	1.6	1.6	6.0	3.2	6.0	6.0	1.6	6.0	1.6	6.0	1.6	6.0
Modulus of Outer skin rubber constituting Sidewall portion (Mpa)	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6
Composite reinforcing layer	None	None	None	None	None	None	Nonwoven fabric	Nonwoven fabric	Nonwoven fabric	Nonwoven fabric	Nonwoven fabric	Nonwoven fabric
Maximum gauge thickness of Reinforcing rubber (mm)	8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0			
Distance X (mm)	30	30	30	30	40	60	30	30	30	30	30	30
Distance X / Tread width W ratio (%), W = 160 mm	19	19	19	19	25	33	19	19	19	19	19	19
Inner end of Narrow reinforcing belt (with respect to Width center position of Outermost circumferential main groove)	Outside in width direction	Outside in width direction	Outside in width direction	Outside in width direction	Inside in width direction	Inside in width direction	Outside in width direction	Outside in width direction	Outside in width direction	Outside in width direction	Outside in width direction	Outside in width direction
Tire weight	100	102	102	102	102	103	102	102	101	101	101	101
Riding comfort during an ordinal running	100	100	100	100	100	100	100	100	100	100	100	100
Runflat durability	100	102	140	125	145	152	140	155	110	145	109	142

[0092]

As appreciated from the results shown in Table 1, all of Examples has a superior total balanced performance of runflat durability, riding comfort during an ordinal running and tire weight.

[0093]

[Effect of the Invention]

According to the present invention, it is possible to provide a runflat tire having an effectively improved runflat durability while continuously running under a runflat condition due to a low tire pressure or puncture, without sacrificing other characteristics such as riding comfort during an ordinal driving at normal internal pressure.

[Brief Description of the Drawings]

[FIG. 1] FIG. 1 is a cross sectional view of the left half of the runflat tire according to the first aspect of the present invention.

[FIG. 2] FIG. 2 is a schematic diagram assuming that the specific area of the sidewall portion of the tire is a straight beam.

[FIG. 3] FIG. 3 is a schematic diagram assuming that the specific area of the sidewall portion of the tire and the rim guard portion provided on the entire specific area are straight beams.

[FIG. 4] FIG. 4 is a schematic diagram assuming that the specific area of the sidewall portion of the tire and the rim guard portion provided only on the section at the fixing portion side of specific area are straight beams.

[FIG. 5] FIG. 5 is a cross sectional view of the left half of the runflat tire according to the second aspect of the present invention.

[FIG. 6] FIG. 6 is a schematic view illustrating another embodiment.

[FIG. 7] FIG. 7 is a schematic view illustrating another embodiment.

[FIG. 8] FIG. 8 is a schematic view illustrating another embodiment.

[FIG. 9] FIG. 9 is a schematic view illustrating another embodiment.

[FIG. 10] FIG. 10 is a schematic view illustrating another embodiment.

[FIG. 11] FIG. 11 is a schematic view illustrating another embodiment.

[FIG. 12] FIG. 12 is a schematic view illustrating another embodiment.

[FIG. 13] FIG. 13 is an illustration showing a deformation state of a conventional runflat tire during runflat running.

[FIG. 14] FIG. 14 is an illustration showing an example of a deformation state of a runflat tire according to the present invention during runflat running.

[FIG. 15] FIG. 15 is a schematic view illustrating another embodiment.

[FIG. 16] FIG. 16 is a sectional view of the rim guard portion when the sidewall portion of the runflat tire shown in FIG. 15 is developed.


[FIG. 17] FIG. 17 is a cross sectional view of the left half of the conventional tire

[Description of Reference Symbols]

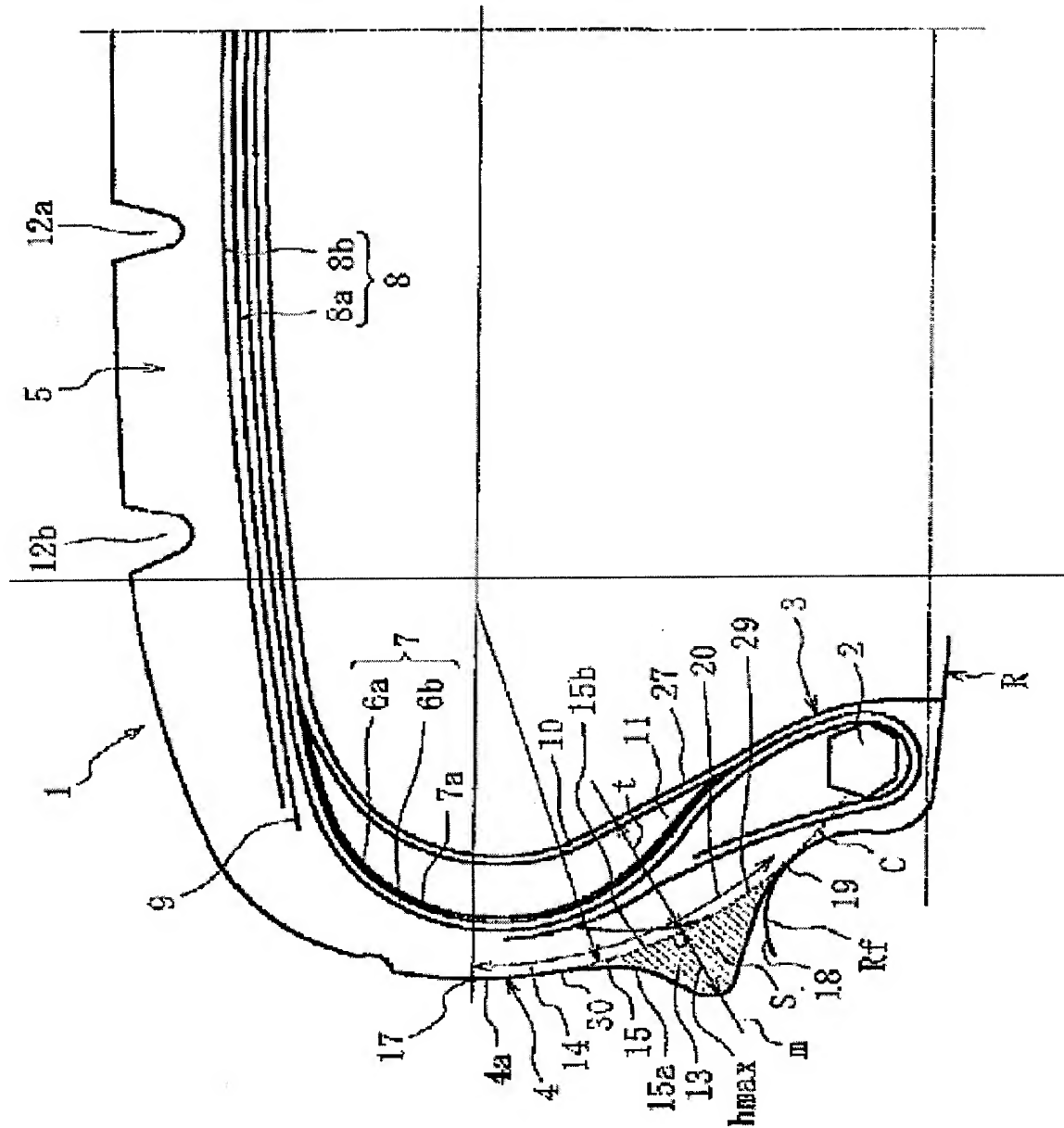
1	runflat tire
2	bead core
3	bead portion
4	sidewall portion
5	tread portion
6a, 6b	ply
7	carcass
8	belt
8a, 8b	cord layer
9	end portion of the belt
10	inner liner
11	reinforcing rubber
12a, 12b	circumferential main groove
13	rim guard portion
14	outer skin rubber
15	circumferential surface of the rim guard portion
16	composite reinforcing layer
17	maximum width portion of the tire
18	exterior surface of the rim flange
19	highest portion of the tire exterior surface contacting the exterior surface of the rim flange
20	specific area
21	rubber layer
22	wide reinforcing belt
23a, 23b	narrow reinforcing belt
24	inner end position in the tire's width direction

- 25 tread end position
- 26 groove central position
- 27 interior surface of the tire
- 28 top face of the rim guard portion
- 29 bottom
- 30 boundary portion

[Identification of Document] DRAWINGS

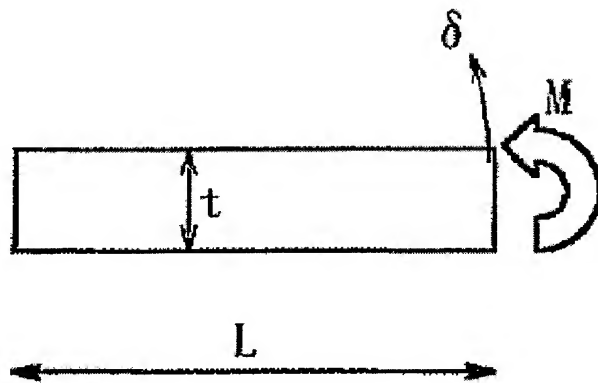
[ 1]

[FIG. 1]



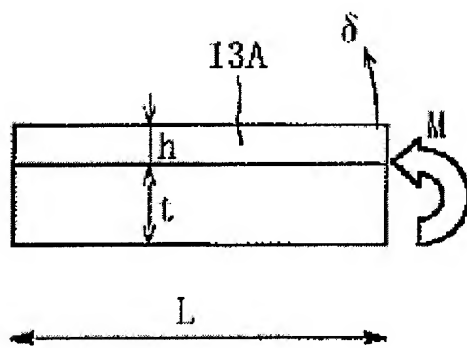
【図 2】

[FIG. 2]



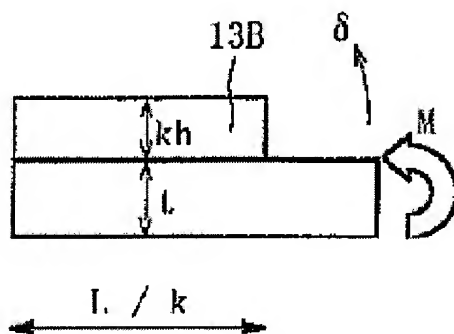
【図 3】

[FIG. 3]



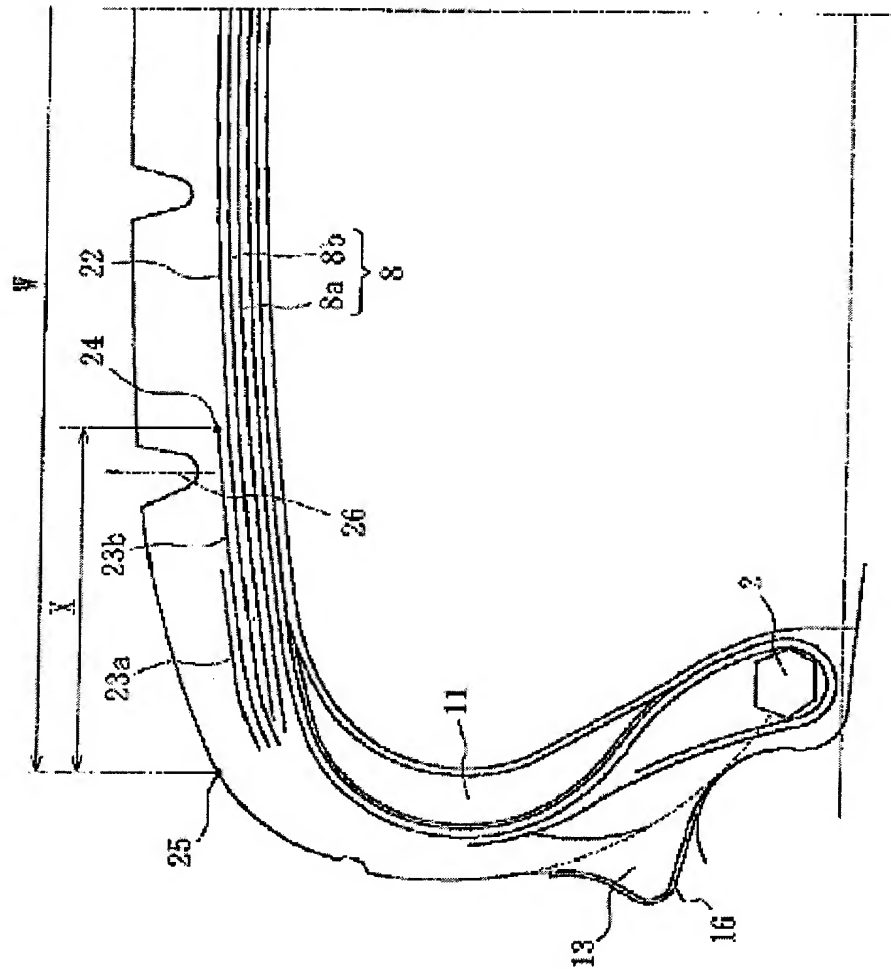
【図 4】

[FIG. 4]



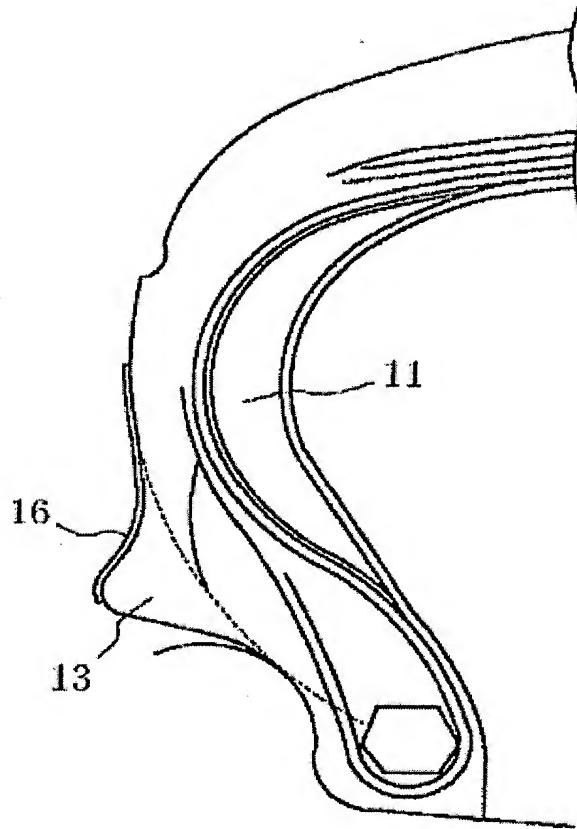
【図 5】

[FIG. 5]



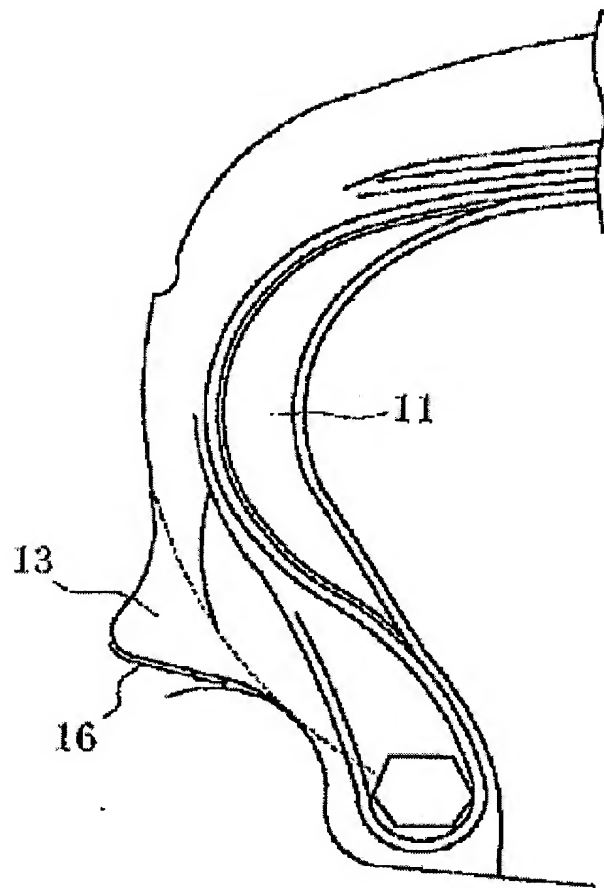
【図 6】

[FIG. 6]



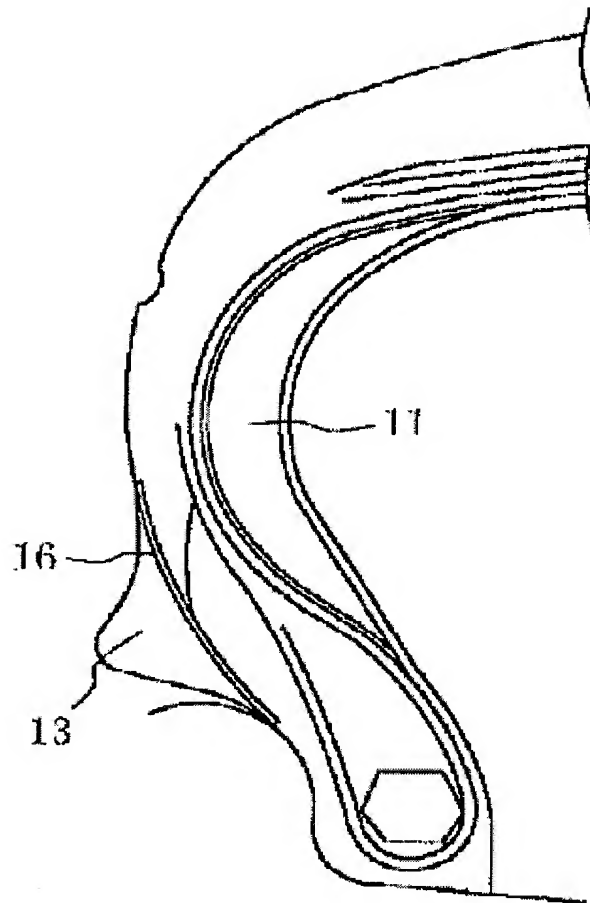
【図 7】

[FIG. 7]

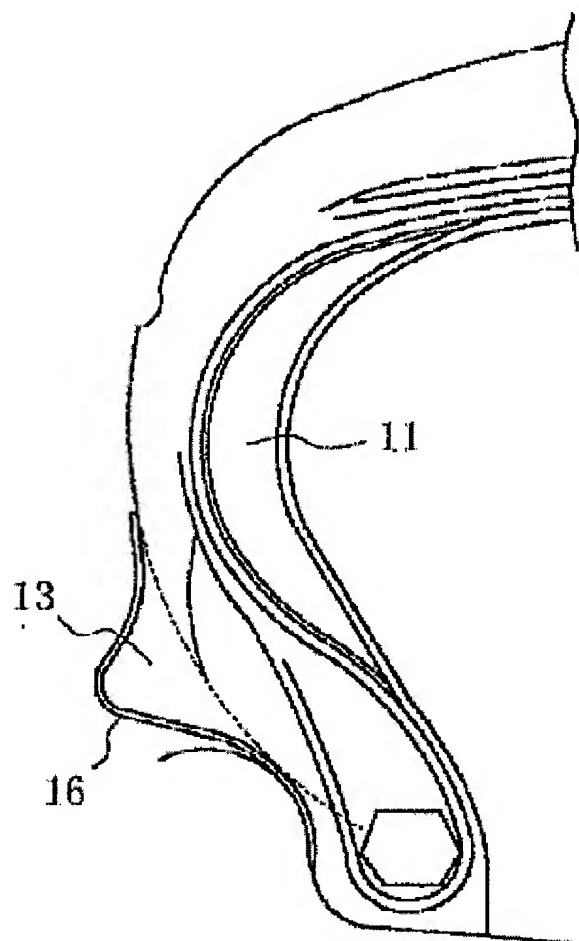


【図 8】

[FIG. 8]

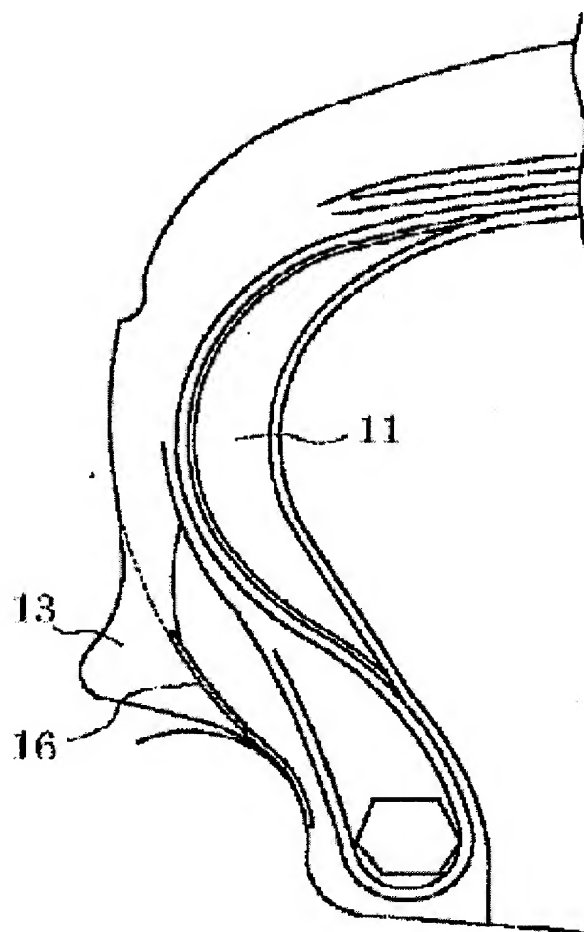


【図 9】
[FIG. 9]



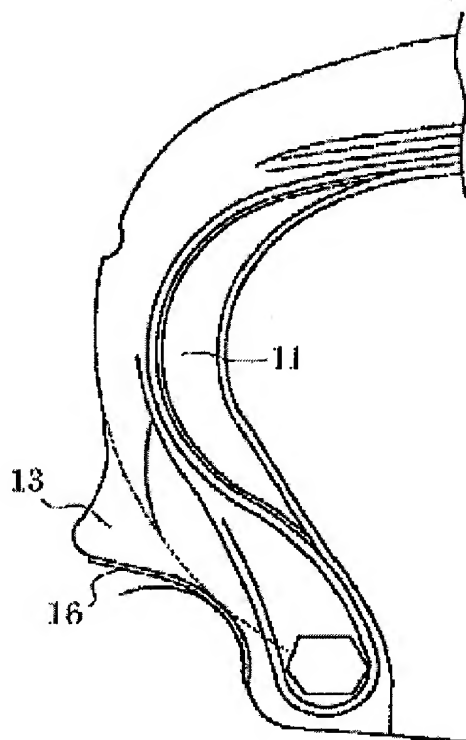
【図 10】

[FIG. 10]



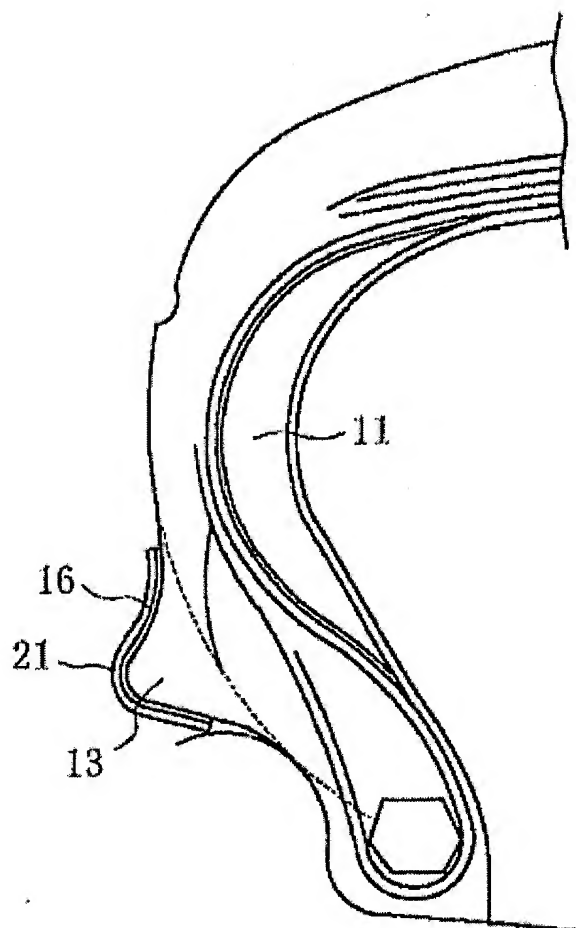
【図 11】

[FIG. 11]



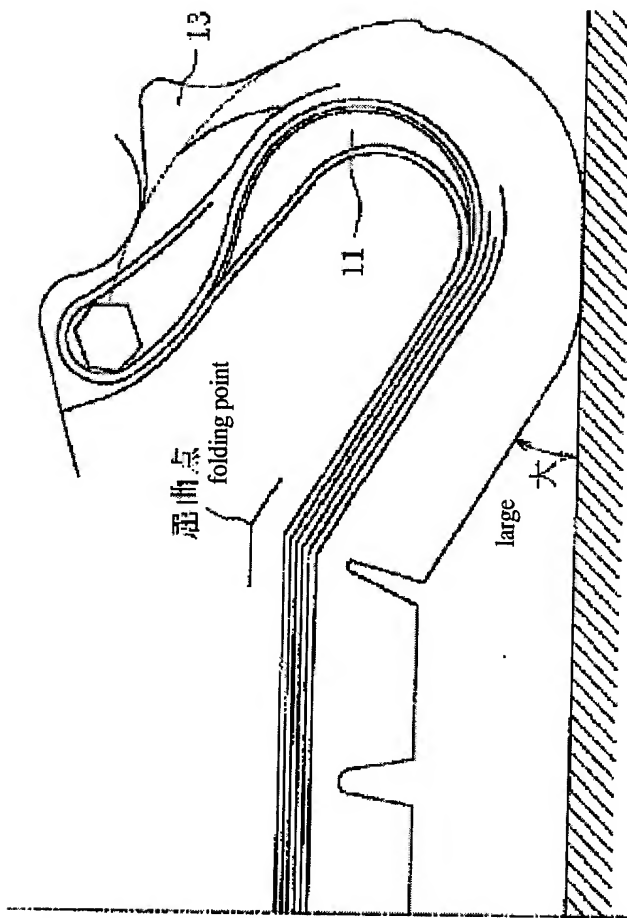
【図 12】

[FIG. 12]



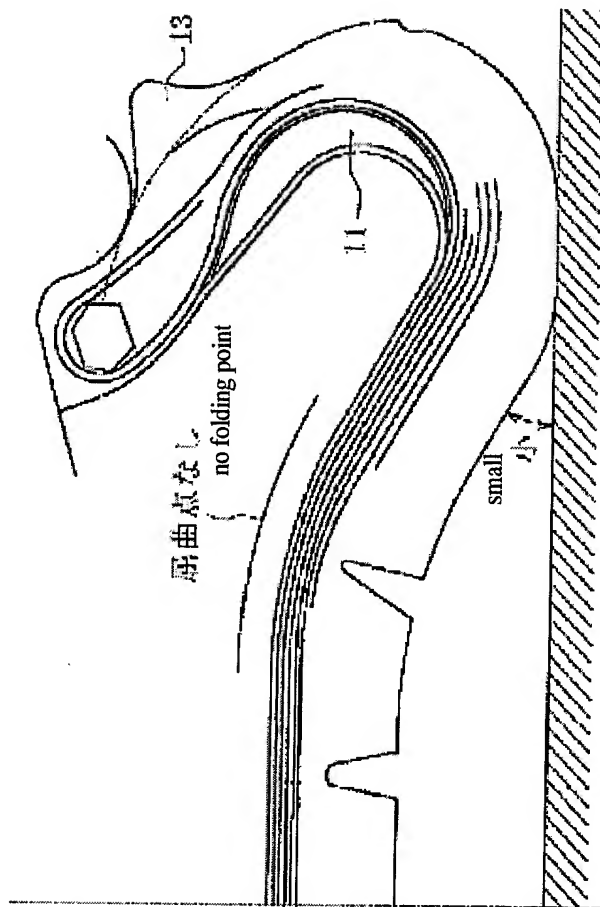
【図 13】

[FIG. 13]



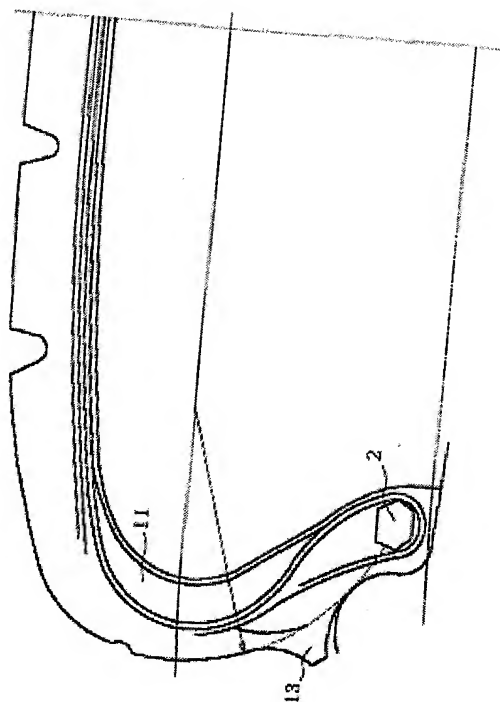
【図 1 4】

[FIG. 14]



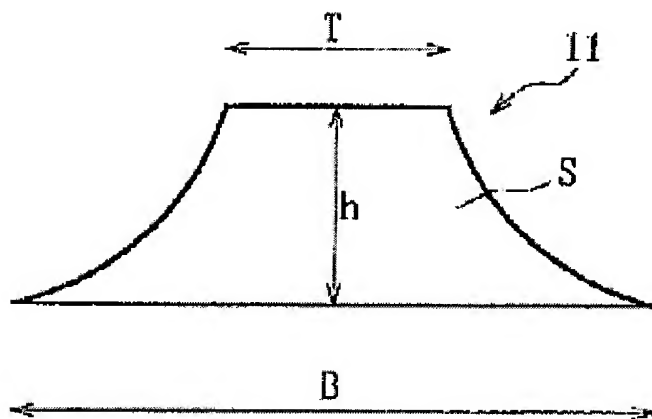
【図 15】

[FIG. 15]



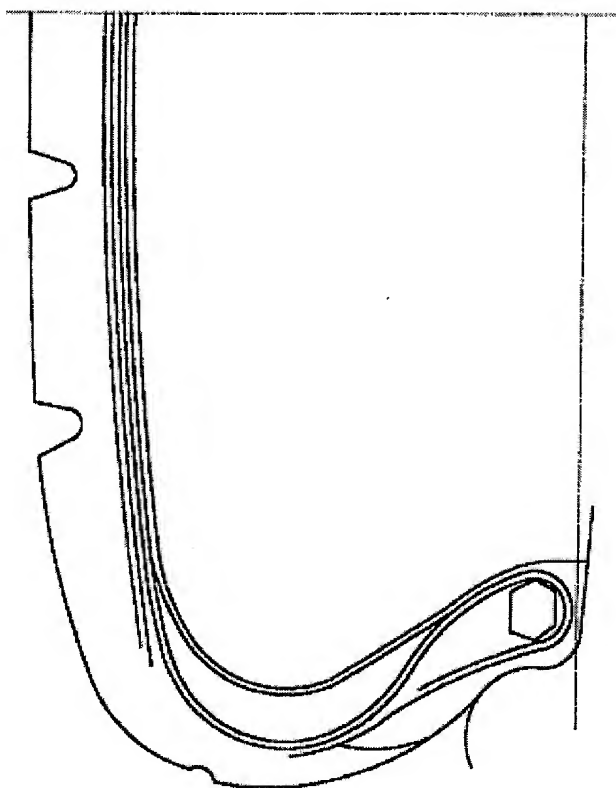
【図 16】

[FIG. 16]



【図 17】

[FIG. 17]



[Identification of Document] ABSTRACT

[Abstract]

[Task] It is to provide a runflat tire having an effectively improved runflat durability without sacrificing riding comfort during an ordinal driving at normal internal pressure or the like.

[Solving Means] A runflat tire 1 according to the first aspect comprises a belt 8 consisting of at least one rubber-coated cord layer laid between a crown portion of a carcass 7 and a tread portion 5, the carcass consisting of at least one ply toroidally extending bead portions 3, sidewall portions 4 and the tread portion 5; a reinforcing rubber 11 which has a generally crescent sectional shape and is arranged at the interior surface side at least of sidewall portions 4; and a ring-shaped rim guard portion 13 protruding outwardly in the tire's width direction arranged at the exterior surface position of the tire immediately above a rim flange Rf, the tire being characterized in that the rim guard portion 13 is formed by a hard rubber, and a 100% modulus of the hard rubber is not less than 3.0 MPa and within a range from two to five times as much as that of an outer skin rubber 14 constituting the sidewall portions 4.

[Selected Figure] FIG. 1